### PATENT COOPERATION TREATY

# **PCT**

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## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference  Case 754 PCT	FOR FURTHER ACTIO	THER ACTION See Form PCT/IPEA/416				
International application No.	International filing date (da	y/month/year)	Priority date (day/month/year)			
PCT/SE2004/001724 24-11-2004			25-11-2003			
International Patent Classification (IPC) of	r national classification and	IPC				
See Supplemental Box						
Applicant						
Pergo (Europe) AB et	aT					
<ol> <li>This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.</li> </ol>						
2. This REPORT consists of a total	of 5 sheets,	including this cove	π sheet.			
3. This report is also accompanied by ANNEXES, comprising:						
			shoote as fallows:			
•			sheets, as follows:			
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).						
sheets which	supersede earlier sheets, bu	t which this Autho	rity considers contain an amendment that goes			
beyond the c		l application as file	ed, as indicated in item 4 of Box No. I and the			
b (sent to the Internati			number of electronic carrier(s))			
form only, as indica	ted in the Supplemental Box	g a sequence listing Relating to Seque	g and/or tables related thereto, in electronic nce Listing (see Section 802 of the			
Administrative Instr						
4. This report contains indications	relating to the following iten	ns:				
Box No. I Basis	of the report					
Box No. II Priori	Box No. II Priority					
Box No. III Non-e	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
Box No. IV Lack	Box No. IV Lack of unity of invention					
Box No. V Reason	asoned statement under Article 35(2) with regard to novelty, inventive step or industrial					
1	cability; citations and explanations supporting such statement					
	in documents cited					
	in defects in the international application					
Box No. VIII Certa	in observations on the intern	ational application	_			
Date of submission of the demand		Date of completion	on of this report			
on or submission of the demand		Daw of completion	m or and report			
31-05-2005		23-01-200				
Name and mailing address of the IPEA/SE		Authorized office				
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## INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/SE2004/001724

### Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of: Cover sheet

INTERNATIONAL PATENT CLASSIFICATION (IPC):

B32B 27/04 (2006.01)

B32B 33/00 (2006.01)

B44C 05/04 (2006.01)

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

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Box	No. I	Basis of the report			
1.	1. With regard to the language, this report is based on:				
	$\boxtimes$	the international application in the language in which it was filed			
		a translation of the international application into which is the language of a translation furnished for the purposes of:			
		international search (Rules 12.3(a) and 23.1(b))	•		
		publication of the international application (Rule 12.4(a))			
		international preliminary examination (Rules 55.2(a) and/or 55.3(a))			
2.	furnis	regard to the elements of the international application, this report is based on (replacement sheets which have be the do the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally file re not annexed to this report):			
	$\boxtimes$	the international application as originally filed/furnished			
		the description:			
		pages as originally filed/furnished	đ		
Ì		pages* received by this Authority on	_		
		pages* received by this Authority on	-		
		the claims:			
		pages as originally filed/furnished			
		pages* as amended (together with any statement) under Article			
ł		pages* received by this Authority on pages* received by this Authority on			
l			-		
ļ	Ш	the drawings:  pagesas originally filed/furnishe	A		
		pages as originally filed/furnished			
Ì		pages* received by this Authority on	_		
		a sequence listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.	_		
3.		The amendments have resulted in the cancellation of:			
		the description, pages			
		the claims, Nos.			
		the drawings, sheets/figs			
		the sequence listing (specify):			
		any table(s) related to the sequence listing (specify):			
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (70.2(c)).	been Rule		
		the description, pages			
		the claims, Nos.			
		the drawings, sheets/figs			
		the sequence listing (specify):			
		any table(s) related to the sequence listing (specify):			
	7.0				
Ļ		m 4 applies, some or all of those sheets may be marked "superseded."			

International application No.

PCT/SE2004/001724

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

YES Claims Novelty (N) 1-15 NO Claims YES Claims Inventive step (IS) 1-15 NO Claims YES Industrial applicability (IA) Claims 1-15 NO Claims

2. Citations and explanations (Rule 70.7)

The following documents were cited in the International Search Report:

D1: GB1407052 A1

D2: US4156038 A1

D3: GB2088280 A1

D4: JP5147051 A1

D5: US5425986 A1

D6: US3698978 A1

The invention according to claim 1 relates to a process for the manufacturing of a decorative surface element with a surface structure. The process comprises the steps:

- a. providing the upper surface of the core material with a surface structure.
- b. applying a decorative surface layer on top of the surface structured core.
- c. applying the protective wear layer on the decorative surface layer.
- d. pressing the core material, decorative layer, and wear layer under increased pressure and temperature, thus bonding the layers to one another.
- D1 which is considered to represent the most relevant prior art, describes a process for the manufacturing of decorated laminate boards from resin impregnated cellulose sheets. The process for manufacturing the laminate according to D1 comprises the following steps:

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Supplemental Box

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In case the space in any of the preceding boxes is not sufficient. Continuation of: BOX V

A plurality of impregnated sheets is stacked to form the core layer. A layer with a structured surface is laid over the core layer; the structured layer could comprise materials such as glass, wood, straw, metal, cork or fibre. A layer provided with a decor is laid on top of the structured layer. The laminate is thereafter subjected to pressure and heat whereupon the layers are bonded together and the relief of the structured layer is transferred to the decorated top layer (page 1, lines 45-71; page 2, lines 35-40).

D2-D6 further represents the prior art.

The subject matter of claim 1 differs from that of D1 in that the surface of the core material is provided with a surface structure. The subject matter of claim 1 is therefore novel (Article 33(2) PCT).

The problem to be solved by the present invention may be regarded as providing a process for the manufacturing of a decorative surface element provided with an accurate surface structure. The solution to this problem proposed in claim 1 of application is considered as involving present PCT) provides no inventive step (Article 33 (3) D1 as incitement for providing the upper surface of the core material with a surface structure. By doing so, an accurate surface structure of the decorative board is achieved.

Claims 2-15 are dependant on claim 1 and as such also meet the requirements of the PCT with respect to novelty and inventive step.